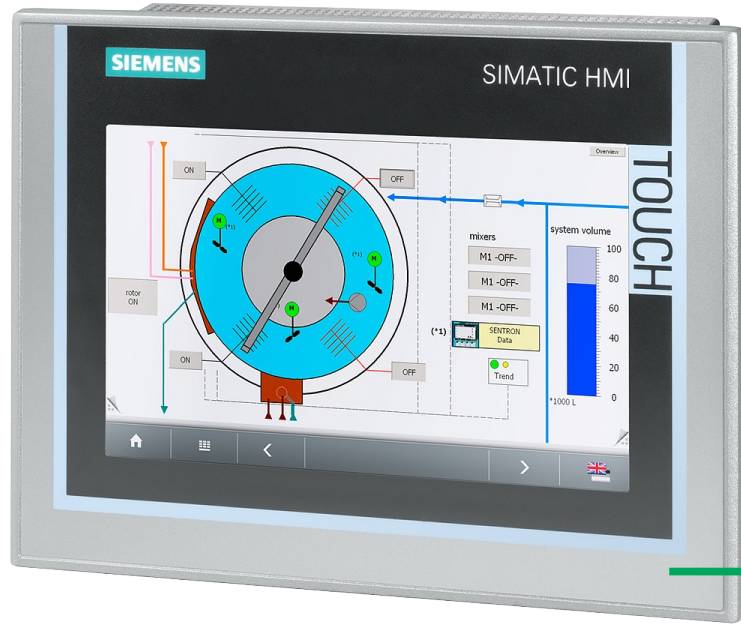
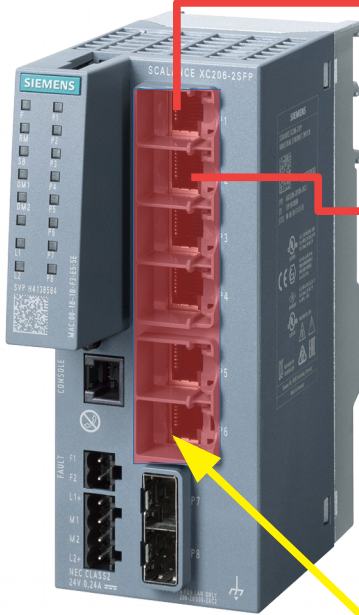


S7-1200
192.168.10.10



XC206-2SFP
NO IP



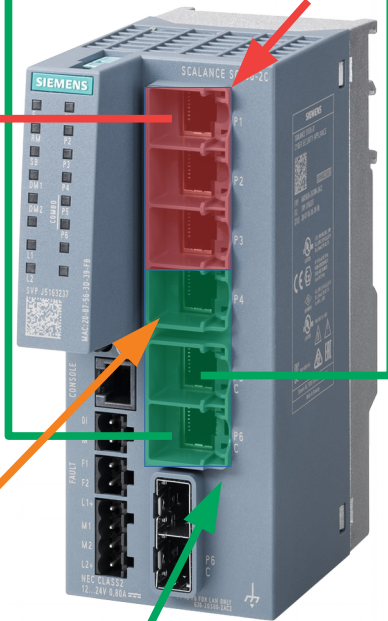
Connect Open Ports to Student Stations – Can be daisy chained via X300 Switches

IPC227E
SRC - 172.16.10.250



Instructor Access Port

SC636-2C
EXT - 172.16.10.1



SC636-2C
INT - 192.168.10.1